

Pocan[®] B1205XHR

PBT-I

Injection Molding, Unreinforced, Hydrolysis resistant

PROPERTIES	TYPICAL DATA	UNIT	TEST METHOD
RHEOLOGICAL PROPERTIES			
	VALUE		
Melt volume-flow rate	60	cm ³ /10min	ISO 1133
Temperature	260	°C	ISO 1133
Load	2.16	kg	ISO 1133
Molding shrinkage (normal)	2.2	%	ISO 294-4
Molding shrinkage (parallel)	2.2	%	ISO 294-4
MECHANICAL PROPERTIES			
	VALUE		
Tensile modulus	2100	MPa	ISO 527-1/-2
Yield stress	50	MPa	ISO 527-1/-2
Yield strain	5	%	ISO 527-1/-2
Nominal strain at break	15	%	ISO 527-1/-2
Flexural modulus	2200	MPa	ISO 178
Flexural strength	75	MPa	ISO 178
Flexural strain at flexural strength	6.7	%	ISO 178-A
Charpy impact strength (+23°C)	140	kJ/m ²	ISO 179/1eU
Charpy impact strength (-30°C)	80	kJ/m ²	ISO 179/1eU
Charpy notched impact strength (+23°C)	4	kJ/m ²	ISO 179/1eA
Izod impact strength (+23°C)	100	kJ/m ²	ISO 180/1U
THERMAL PROPERTIES			
	VALUE		
Melting temperature (10°C/min)	225	°C	ISO 11357-1/-3
Temp. of deflection under load (1.80 MPa)	60	°C	ISO 75-1/-2
Temp. of deflection under load (0.45 MPa)	140	°C	ISO 75-1/-2

Property Data

Pocan[®] B1205XHR

<i>PROPERTIES</i>	<i>TYPICAL DATA</i>	<i>UNIT</i>	<i>TEST METHOD</i>
Coeff. of linear therm. expansion (parallel)	1.3	E-4/°C	ISO 11359-1/-2
Coeff. of linear therm. expansion (normal)	1.3	E-4/°C	ISO 11359-1/-2
Burning Behav. at 0.75 mm nom. thickn.	HB	class	IEC 60695-11-10
Thickness tested	0.75	mm	IEC 60695-11-10
Burning Behav. at 1.5 mm nom. thickn.	HB	class	IEC 60695-11-10
Thickness tested	1.5	mm	IEC 60695-11-10
Burning Behav. at 3.0 mm nom. thickn.	HB	class	IEC 60695-11-10
Thickness tested	3	mm	IEC 60695-11-10

<i>ELECTRICAL PROPERTIES</i>	<i>VALUE</i>		
Comparative tracking index	600	V	IEC 60112
Comparative tracking index (PLC)	0	class	UL 746A

<i>OTHER PROPERTIES</i>	<i>VALUE</i>		
Density	1290	kg/m ³	ISO 1183

<i>PROCESSING RECOMMENDATIONS</i>	<i>VALUE</i>		
Drying temperature circulating air dryer	120	°C	
Drying time circulating air dryer	4-8	h	
Residual moisture content	0.00-0.02	%	acc. to Karl Fischer
Melt temperature (Tmin – Tmax)	250-270	°C	
Mold temperature	80-100	°C	